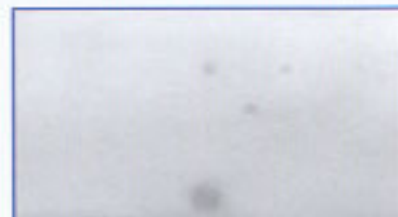




EXAMPLES OF SELECTED DEFECTS (ASTM E 446, volume II)



SAND AND SLAG INCLUSIONS
mark B3



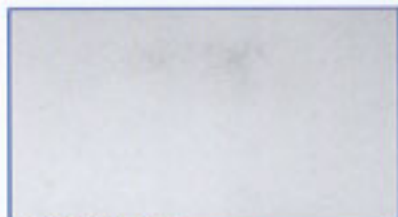
SAND AND SLAG INCLUSIONS
mark B4



SCHRINKAGE
mark CA3



SCHRINKAGE
mark CA4



SCHRINKAGE
mark CB3



SCHRINKAGE
mark CB4



SCHRINKAGE
mark CC3



SCHRINKAGE
mark CC4



SCHRINKAGE
mark CD3



SCHRINKAGE
mark CD4



HOT TEAR
mark E



INSERT
mark F

- The product has been produced and marketed in conformity with a quality system according to the international standard EN ISO 9001:2000.